# Industrial greenhouse gas emissions: Does CO<sub>2</sub> from combustion of biomass residue for energy really matter?

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ABSTRACT: Woody biomass fuel combustion for industrial heating and processing is increasing in northwestern North Carolina. Sources are mainly biomass waste and residues, including sawdust and chips from the furniture and wood processing industries, greenwood chips from construction sites and right-of-way clearing operations, and wood removed from landfill streams. This paper evaluates 5 hypothetical scenarios for use and disposal of biomass waste to demonstrate effects of industrial combustion of this biofuel on the greenhouse gas emissions bundle. Conclusions are that use of biomass residue as a fuel can be a positive strategy for mitigating greenhouse gas emissions.

KEY WORDS: Biomass combustion  $\cdot$  Industrial biofuel  $\cdot$  Industrial fuel switching  $\cdot$  Greenhouse gas

# 1. INTRODUCTION

Combustion of biomass for energy is gaining popularity as an industrial substitute for coal and electricity to provide heat and steam for space heating and materials processing (EIA [US Energy Information Administration] 1994). Inexpensive and abundant regional biomass fuel is increasingly being used as a feed stock in industrial boilers, however, the relative impacts of this practice upon greenhouse gas (GHG) emissions has received only modest attention.

The Intergovernmental Panel on Climate Change (IPCC 1995) and United States Environmental Protection Agency (USEPA 1995) guidelines do not count industrial use of biomass fuel as part of the GHG equation because carbon in biomass is part of a closed carbon cycle with zero net emissions. Research seeking a

In their assessment of energy comparisons, Schlamadinger et al. (1997) recognized that bioenergy: (1) may be lower in efficiency than fossil fuels, (2) may require additional fossil fuel energy inputs into transportation and conversion, (3) may be produced as a by-product as well as a main product, (4) may not always displace the use of fossil fuels to the extent expected because of 'leakage', and (5) may produce not only  $CO_2$  during processing and use, but  $CH_4$  and  $N_2O$  as well.

Other significant research also recognizing the significance of bioenergy's association with GHGs and its substitution for fossil fuel energy includes Eriksson & Hallsby (1992), Gustavsson & Johansson (1994), Gustavsson et al. (1995), Marland & Schlamadinger (1995),

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standard methodology for GHG balances of bioenergy systems in comparison with fossil energy systems concludes that '...increased reliance on bioenergy systems, in place of fossil-fuel-based energy systems, could result in net emission savings of greenhouse gases to the atmosphere' (Schlamadinger et al. 1997).

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Borjesson (1996), Schlamadinger & Marland (1996), Marland & Schlamadinger (1997) and others. These researchers have analyzed biomass in considerable detail, but with the exception of Schlamadinger et al. (1997) and Marland & Schlamadinger (1997) few compare GHG emissions from alternative uses of biomass residue, these being by-products of other industrial and commercial processes. Once biomass residue becomes available, choices for its use and disposal become limited, and emissions from these choices may vary considerably.

This study analyzes several alternatives for biomass residue use and disposal in order to compare their GHG emissions. Alternative energy sources compose a major part of most strategies to eliminate waste, to efficiently utilize all components of industrial materials, and to conserve fossil fuels (Johansson & Sipila 1991, Frosch 1992, Jelinski et al. 1992, Patel & Kumar 1992).

#### 2. BACKGROUND

Biomass consists of all organic materials that can be effectively burned, including wood and wood products (woodfuel), crop residues and by-products, and animal waste and by-products. As an industrial fuel, biomass has several advantages over fossil fuels, not the least of which is the fact that it is a renewable resource. While charcoal served as a fuel for early metallurgy, most of the world's growth in fuel use since the Industrial Revolution has been associated with fossil fuels. Recently, however, biomass has attracted the attention of industry again because it is locally or regionally available, diverse in character, and relatively inexpensive, and its combustion can be 'environmentally benign' (EIA 1994).

In 1992, use of biomass as a fuel represented 3% of the total US energy consumption. Of that biomass used, 81% was wood. The EIA (1994) predicted that by year 2010 biomass might represent 5% of the kilojoules (kJ) generated in the United States (EIA 1993, 1994). Energy from wood alone should rise from 2373 trillion kJ in 1992 to 4077 trillion kJ in 2010, for an increase of 72% in 18 yr (EIA 1994).

In the United States, the South was the largest biomass-for-energy use region for 1992 with 49 % of the total consumption. The West, at 21%, follows, with the Northeast and Midwest consuming 15% each of the country's total. Seventy-one percent of the woodfuel use in the country occurred in the industrial sector. Although the paper and allied industries consume a large portion of the industrial woodfuel, mostly as a black liquor, a by-product of pulp and paper processing, other solid woodfuels are increasingly being used to fire industrial boilers (EIA 1994).

With the exception of black liquor and perhaps very limited crop residues, industrial-use biomass in the US South consists mainly of sawdust and chipped or ground wood, hereafter called biomass residue. Sources include residue from wood products industries (chips and sawdust), wood packaging material waste (e.g. pallets, boxes and packing), ground or chipped construction and demolition materials, and chipped greenwood from the clearing and landscaping of construction sites and right-of-ways. Most of these products, formerly considered waste by the producers, are now recognized as a valuable alternative industrial fuel, selling at \$10 or 11 per tonne in 1997 (J. M. Kennedy pers. comm.). To date there is no evidence in the study area of the practice of chipping standing timber for sale as industrial biofuel.

Dry biomass residue produces about 17 to 20 million  $kJ\ t^{-1}$  when burned, while wet (or green) residue contains as little as 10 million  $kJ\ t^{-1}$  (Harris et al. 1986, USEPA 1995, R. A. Harris pers. comm.). For example, kiln-dried wood produces high energy output per unit, while greenwood tree trimmings produce less due to higher moisture content. For each percent of moisture contained in wood, energy content declines by approximately 1% (Kennedy pers. comm.).

Use of biomass residue as a fuel by manufacturing industries varies in many ways. A small North Carolina furniture plant may combust sawdust and scrap in unsophisticated boilers or even wood stoves to supply energy for space heating or drying green wood in a kiln. In a large plant relying upon biomass residue as a major fuel source, however, computer-controlled boilers may efficiently combust a wide range of biomass under strictly controlled conditions. These efficient industrial boilers heat the residue until it vaporizes, burn the resulting volatile gases, then use scrubbers and electrostatic precipitators to collect particulate matter. Unlike open biomass burning, industrial boilers are monitored by air quality regulatory agencies and produce little particulate matter or visible smoke.

All combustion of biomass produces  $CO_2$ . Depending upon the completeness of combustion and other factors, 1 t of biomass produces an average of 1.5 t of  $CO_2$ . There are, however, other methods of disposal for biomass residue, including landfilling or using it as a landscaping material. In each of these cases, the ensuing decay process also generates GHGs.

Questions posed in this study are: (1) whether combusting biomass as an industrial fuel is an environmentally sound practice; (2) how the  $CO_2$  equivalent emissions from biomass combustion compare with those of alternative disposal and use scenarios; and (3) whether industrial biomass fuel use should be considered a GHG mitigation strategy.

## 3. STUDY AREA

## 3.1. Landscapes and land use

The initial data used to study a cross-section of biomass-burning industries came from the Blue Ridge-Piedmont study area in the NASA-funded study 'Global Change in Local Places' (no. NAGW-4932).

This study area is located in northwestern North Carolina and consists of 12 counties containing a total of 5037 square miles (13 023 sq. km), with physical landscapes ranging from mountains to rolling hills (Fig. 1). Most of the 1990 population of 742 484 was scattered in small towns and cities and across a rural landscape. The only large city is Winston-Salem, located in Forsyth County on the eastern edge of the study area.

Research on the 'Global Change in Local Places' grant provided us an opportunity to analyze the use of industrial biomass fuel within a limited study area. Of considerable interest were the magnitude of this practice, the range of technology being used, and the sources of fuel.

In total, 59% of the study area is forested and about one-third is considered managed forest. Consequently, wood products industries are a major part of the economy. The study area contained 1 billion m3 of merchantable live timber 12.7 cm diameter at breast height (Brown 1993). Assuming North Carolina's harvest rate for the study area to be about 0.5% of the total growing stock, approximately 5.3 million m<sup>3</sup> of timber is harvested annually (Brown 1993). Waste from harvest and from manufacturing processes may amount to at least one-half of the wood weight, or 2.7 million m<sup>3</sup> of biomass residue within the study area, much of which is typically left on the harvest site as limbs and stumps. The study area is also home to nearly half of North Carolina's furniture industry, generating considerable dried wood waste in the form of end-pieces, shavings and sawdust.

Population growth and associated industrial and commercial expansion have been rapid in the study area, with population increases averaging 1.4% yr<sup>-1</sup> between 1970 and 1990. The processes of clearing residential lots and industrial/commercial sites generate large amounts of chipped greenwood biomass useable in industrial boilers.

## 3.2. Uses of industrial biomass residues

The authors sought interviews with several of the leading biomass users within the study area, finding 2 plant engineers (1997-98) who were very knowledgeable about biomass residue combustion and emissions:

James M. Kennedy of Corn Products, Inc., Winston-Salem, North Carolina, and Thomas J. Gibson Jr of Thomasville Furniture Industries, Inc., Lenoir, North Carolina. Additionally, we talked to Bob Harris (phone interview, July 24, 1997) of The Strom Thurmond Institute, Clemson University, Greenville, South Carolina, well known for his work in developing industrial biomass boiler projects.

Within the study area, there are 3 main sources of wood that become biomass residue: (1) wood removed from the landfill stream; (2) greenwood chips from clearing land and maintaining right-of-ways; and (3) sawdust, scrap, and bark from wood products factories.

Wood removed from the landfill stream includes a wide range of wood materials brought in by residential, industrial, and commercial landfill customers, who pay a tipping fee of about \$11 t<sup>-1</sup> to unload in a special part of the landfill. This wood includes waste from construction projects, used or broken industrial pallets and crates, household furniture, landscaping timbers, and tree trimmings. Specialized equipment in landfill operations is then used to grind the wood into ragged pieces that are easier to handle and burn more readily than whole pieces. Landfill operators sell this biomass residue to industries for combustion, generally receiving about \$10 t<sup>-1</sup> in 1997. Sometimes, however, the material includes too much soil and metallic debris, which users reject because it can damage their boilers and associated equipment (Kennedy pers. comm.).

There has been an increase in the use of greenwood chips by industries with modern boilers of 600 hp or more (Harris pers. comm.). This biomass residue comes

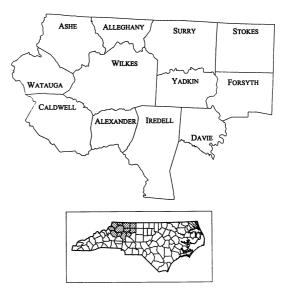


Fig. 1. Global Change in Local Places (GCLP) study area, northwest North Carolina

almost exclusively from clearing green wood from construction sites and right-of-ways. Crews may indiscriminately strip all the wood from a construction or right-of-way site and chip it into small pieces. Generally, industrial biomass residue users contract with construction companies and utilities to buy these chips by weight. The value of the chips varies somewhat, depending upon the quality, dependability, and volume of the source, the cutting and chipping process, and the distance the product is hauled. Excepted alternative disposals of such material in the study area have been to burn it on-site or sell it as landscaping mulch.

Finally, sawdust is used by several industries. For the most part, this residue is used by the same wood products industries that generate it. Many furniture plants rely upon in-house sawdust production to fuel their boilers, dry their wood (kilns), and heat their work spaces (Gibson pers. comm.). As a general rule, these plants consume all surplus sawdust during the winter, but may sell some of the surplus to larger biomass users during the summer. Sawdust is generally a high quality biomass residue having a high energy content. Consequently, it is in greater demand as an industrial fuel than other biomass residues because it contains no dirt and little moisture (Kennedy pers. comm.).

Within the study area, the availability of useable biomass residue continues to increase, largely because of an increasing awareness of the market. As a general rule, biomass residue could be trucked within a radius

of 80 km to a user in 1997 and remain profitable for the supplier (Kennedy pers. comm.). However, as demand for the fuel increases, haul distances may also increase.

#### 3.3. Industrial combustion of biomass

Data on industries using biomass residues as a fuel within the Blue Ridge-Piedmont study area came from the Aerometric Information Retrieval System (AIRS Database) (1996). IPCC and USEPA guidelines disregard  $\rm CO_2$  from combusting biomass in emissions totals, but it is useful here to include it for comparison purposes.

If emissions from biomass combustion are included in the GHG emissions bundle for the state of North Carolina in 1990, GHG emissions from all sources totaled 137.6 million t of  $CO_2$  equivalent. Fossil fuel consumption was the largest source of GHG, but biomass combustion accounted for 11.5% of the total. Industry, commerce and institutions accounted for 89% of the biomass-burning emissions (AIRS Database 1996).

Within the Blue Ridge-Piedmont study area, GHG output ( $CO_2$  equivalent) was 20.6 million t in 1990, 20.1% of which came from biomass combustion. Manufacturing accounted for 96% of the biomass combustion emissions, while residential biomass combustion generated only 4% (AIRS Database 1996). Industrial

Table 1. Biomass fuel use point sites in northwestern North Carolina (1990) in tons. Source: AIRS Database (1996)

| County    | Point site                                    | $CH_4$ | $CO_2$    | $N_2O$ | $CO_2$ equiv. total |
|-----------|---|--------|-----------|--------|---------------------|
| Forsyth   | (1) Corn Products                             | 6      | 2 546 795 | 7      | 2 548 870           |
| Wilkes    | (2) Abtco Inc.                                | 9      | 798213    | 0      | 798 419             |
| Caldwell  | (3) Kincaid Furniture Plants (1, 4, 6, 8)     | 2      | 129518    | 0      | 129 558             |
| Caldwell  | (4) Broyhill Furniture Corp. (6 plants)       | 1      | 89003     | 0      | 89 130              |
| Caldwell  | (5) Bernhardt Furniture Plant (1, 2, 3, 5, 7) | 1      | 73 574    | 0      | 73 637              |
| Wilkes    | (6) American Drew Plant (11, 12, 13, 14)      | 1      | 67443     | 11     | 70 523              |
| Caldwell  | (7) Singer Furniture Plant (7)                | 1      | 51655     | 0      | 51 698              |
| Caldwell  | (8) Thomasville Furniture                     | 0      | 35934     | 0      | 35 976              |
| Davie     | (9) Thomson Crown Wood Products Company       | 0      | 25 086    | 0      | 25 107              |
| Caldwell  | (10) Nu Woods                                 | 0      | 24704     | 0      | 24731               |
| Forsyth   | (11) Collingwood Furniture                    | 0      | 17967     | 0      | 17967               |
| Ashe      | (12) Thomasville Furniture                    | 0      | 16260     | 0      | 16 264              |
| Forsyth   | (13) Brady Furniture                          | 0      | 13475     | 0      | 13 475              |
| Alexander | (14) Hickory White-Chaircraft                 | 0      | 8983      | 0      | 8 986               |
| Iredell   | (15) Thomasville Furniture                    | 0      | 8983      | 0      | 8 986               |
| Iredell   | (16) Godfrey Lumber Company                   | 0      | 8 983     | 0      | 8 986               |
| Davie     | (17) Lexington Furniture Plant (11)           | 0      | 8310      | 0      | 8312                |
| Caldwell  | (18) Hammary Plant (14)                       | 0      | 7007      | 0      | 7 009               |
| Alexander | (19) Bassett Upholstery Plant (9)             | 0      | 6738      | 0      | 6739                |
| Iredell   | (20) Bassett Furniture                        | 0      | 6738      | 0      | 6739                |
| Iredell   | (21) Bernhardt Plant Furniture (4)            | 0      | 5 3 9 0   | 0      | 5 390               |
| Iredell   | (22) Dixie Seating Company                    | 0      | 2695      | 0      | 2695                |
| Total     |   | 22     | 3953453   | 19     | 3959196             |

boilers that can use biomass appear to be expanding in both numbers and size within the study area (Harris pers. comm.).

The top 22 biomass-burning emitters of  $\rm CO_2$  within the study area in 1990 included 17 furniture industries, 3 wood and wood products plants (particle board and lumber), a textile plant, and a food processor (Table 1, Figs. 2 & 3). In total, these 22 companies emitted 4.0 million t of  $\rm CO_2$  equivalent. As a comparison, this total equals nearly 60% of the emissions by Duke Power's only coal-fired thermoelectric generating plant in the study area, which emitted 6.7 million t (AIRS Database 1996).

#### 4. METHODOLOGY

The large amounts and upward trend of GHG produced by industrial biomass combustion within the study area convinced us of the need to compare the emissions of several biomass disposal alternatives. This allowed us to analyze relative atmospheric impacts of industrial biomass combustion.

We determined that there were 4 principal alternatives for dealing with woody biomass residue: com-

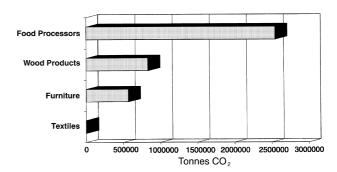


Fig. 2. Major biomass burning emitters in northwestern North Carolina by sector

busting it in industrial boilers, landfilling or long-term storage on-site, using it as a landscaping material (mulch), and using it in manufactured material.

Using these 4 alternatives, we developed 5 comparative scenarios for biomass residues and analyzed the GHG emissions from each. These included: (1) combustion in an industrial boiler; (2) landfilling it without flaring methane ( $CH_4$ ); (3) landfilling it and flaring off or using  $CH_4$  as a fuel; (4) using it as landscaping material; and (5) using it in production of a manufactured product. In order to standardize the calculations for

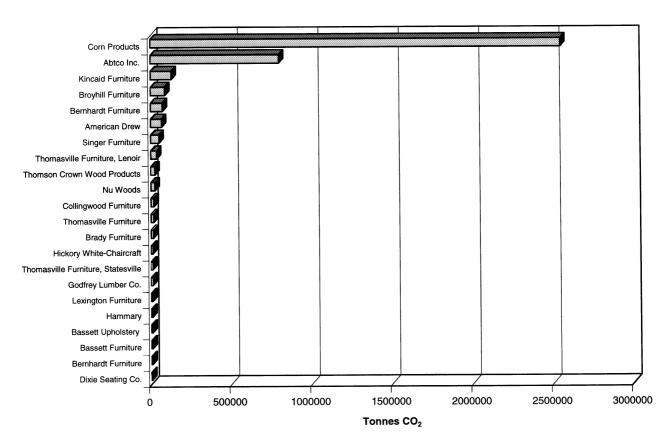


Fig. 3. Major biomass-burning emitters in northwestern North Carolina

each scenario, all emissions are calculated as  $CO_2$  equivalents (USEPA 1995).

With the exception of Scenario 1, all other scenarios assume that the energy of 0.7 t of coal must be substituted for each tonne of biomass used for some purpose other than industrial fuel. This was based on heats of combustion of dry pine compared to average heats of combustion of typical Virginia coal (Hodgeman 1956). Although other fossil fuel energy sources, including fuel oil and natural gas, are also possible substitutes for biomass fuels, coal is used here because of similarities in boiler design and because this is a common comparison in other biomass fuel research (Marland & Marland 1992, Marland & Schlamadinger 1997).

In the first scenario, the total  $CO_2$  emissions stand independently. In the other 4 scenarios, where biomass residue is allowed to decay or is stored, the equivalent amount of coal for fuel is calculated to replace energy of the biomass. Therefore, the  $CO_2$  equivalent for each is the total from the decay or storage of biomass and from the burning of coal as a replacement.

## 5. COMPARISONS OF BIOMASS BURNING TO ALTERNATIVES

Fig. 4 compares the 5 scenarios, beginning with the combustion of 1 t of biomass residue being burned in an industrial boiler under ideal conditions.

In the first scenario, 1 t of combusted biomass generates about 1.5 t of  $CO_2$ , comparing favorably with  $CO_2$  released during natural biomass decay. In other words, if trees were left to die and decay *in situ* in the forest, the resulting  $CO_2$  emission would be about 1.5 t per tonne of wood, although the sequestered carbon would be released more slowly than if it were burned. As a general rule, the production of thermo  $NO_x$  during biomass combustion is not an issue because most industrial boilers operate at temperatures below 1100°C.

In the second scenario, the biomass is placed in a landfill without flaring  $CH_4$ . Not only must valuable landfill space be used to store the biomass, but under

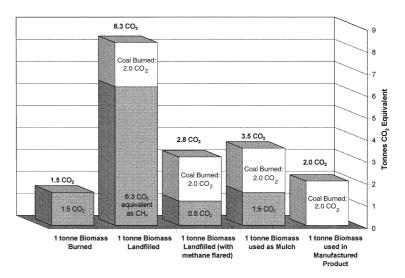


Fig. 4.  $CO_2$  and  $CO_2$  equivalents for alternative biomass scenarios (all totals are estimated averages by the authors)

landfill conditions it emits  $CH_4$ , a gas with more than 21 times the radiative forcing of  $CO_2$  (IPCC 1995, USEPA 1995, Houghton et al. 1996, Wiley Barbour, USEPA, pers. comm. 1997). Cellulose, the principal component of biomass, contains 44% carbon. Under the anaerobic conditions found in landfills, about half of the carbon can be converted to  $CH_4$  over the biomass decay cycle. Under controlled laboratory experiments, '…landfill gas generated from the degradation of cellulose, one principal metabolizable component of forest products, yielded 51% methane and 49% carbon dioxide' (O'Leary & Walsh 1991, as cited in Micales & Skog 1997).

Assuming 1 t of landfilled biomass produces 0.3 t of  $CH_4$  and that  $CH_4$  is 21 times more effective as a GHG than  $CO_2$ , the landfill-produced  $CO_2$  equivalent from Scenario 2 is approximately 6.3 t. Coal will still be necessary to supply fuel needs, bringing the total  $CO_2$  equivalent to 8.3 t. (The total does not include additional emissions associated with mining, processing and transportation of the coal.) This scenario generates the highest  $CO_2$  equivalent (Table 2) of any of the scenarios.

The third scenario involves combusting the  $CH_4$  by either flaring it off or capturing it as an energy source for industrial processing or space heating. If the methane is simply flared off, the maximum  $CO_2$  ultimately produced is 2.8 t, including 0.8 t from combusting  $CH_4$  and 2.0 t from replacement coal. If, on the other hand, the  $CH_4$  is utilized as fuel (no replacement coal is necessary), total  $CO_2$  is only 0.8 t, less than the simple biomass decay scenario.

The majority of the CH<sub>4</sub> from a landfill would potentially be produced from woody biomass during the first

<sup>&</sup>lt;sup>1</sup>Although Marland & Marland (1992) assumed 0.6 units of coal to substitute for 1.0 units of 'harvested wood', the authors assumed 0.7 units of coal to substitute for 1.0 units of woody biomass residue used by industries in the Blue Ridge-Piedmont study area. This slightly higher coefficient accounts for some of the wood residue being kiln-dried sawdust and wood pieces with higher kJ per unit than harvested wood

| Source  | Amount (t) | Process                     | kJ (×10 <sup>6</sup> ) | Gas (t)             | CO <sub>2</sub> equiv. (t) |
|---------|------------|-----------------------------|------------------------|---------------------|----------------------------|
| Coal    | 0.7        | Burned                      | 17                     | 2.0 CO <sub>2</sub> | 2.0                        |
| Biomass | 1          | Burned                      | 17                     | 1.5 CO <sub>2</sub> | 1.5                        |
| Biomass | 1          | Decayed                     | na                     | 1.5 CO <sub>2</sub> | 1.5                        |
| Biomass | 1          | Landfilled                  | na                     | 0.3 CH₄             | 6.3                        |
| Biomass | 1          | Landfilled (methane flared) | 14.4                   | 0.8 CO <sub>2</sub> | 0.8                        |

Table 2.  $CO_2$  equivalent for burning biomass and alternatives (all totals are estimated averages by the authors), na: not applicable

20 to 40 yr, but could continue asymptotically thereafter depending to a large degree on the amount of water available in the landfill (Rees 1980, Halvadakis et al. 1988, Augenstein 1992, Suflita et al. 1992, Bogner & Spokas 1993, Micales & Skog 1997). Thus, as much as 75% of the carbon in biomass residue may be permanently sequestered in landfills (Bogner & Spokas 1993, Doorn & Barlaz 1995, Micales & Skog 1997).

In the fourth scenario, biomass is used as landscaping material spread thinly around scrubs and flowers. This generates  $\mathrm{CO}_2$  at about the same rate as normal decay, or approximately 1.5 t per tonne of biomass. Because the biomass residue is not piled in deep layers, little or no  $\mathrm{CH}_4$  is generated. Coal will still be necessary, bringing the total to 3.5 t.

In the fifth scenario, biomass residue is used to produce a manufactured material, such as particleboard, which would prolong the sequestration of carbon. Sequestration of carbon in manufactured products is certainly useful as a GHG mitigation strategy, although the actual value varies. For example, when biomass is used as a packing material, sequestration tends to be for short periods of time; but a more durable product, such as particleboard door, may sequester carbon for 30 or more years. Ultimately, in either case,  $CO_2$  should be released at levels similar to normal decay unless the material is landfilled or combusted. Assuming the biomass is used in a manufactured good, coal will still be burned, bringing the total  $CO_2$  emitted to 2.0 t.

Finally, rough cost and energy comparisons of coal and biomass provide an interesting backdrop to the

Table 3. Cost comparisons of fuel alternatives (all totals are estimated averages by the authors)

| Fuel               | Cost (\$ t <sup>-1</sup> ) | kJ (×10 <sup>-6</sup> ) |
|--------------------|----------------------------|-------------------------|
| Stoker coal        | 36                         | 28                      |
| Pulverized coal    | 31                         | 27                      |
| Biomass (dried)    | 13                         | 16-18                   |
| Biomass (moderate) | 10                         | 15-16                   |
| Biomass (wet)      | 9                          | 9                       |

scenarios above (Table 3). Per estimates by local North Carolina coal companies in the winter of 1998, a tonne of pulverized bituminous coal, a common boiler feed, delivered without cost from West Virginia cost \$31, and contained about 27 million kJ. Assuming a medium grade of woody biomass residue at \$10 ton and 15 to 16 million kJ (delivered without cost from source), the cost advantage of biomass as a fuel is apparent. At these 1998 rates, 1 kJ generated from coal costs \$1.15, while 1 kJ from biomass cost \$0.66, a cost savings of 42% of biomass over coal.

## 6. CONCLUSIONS

GHG emissions are a major concern in global climate change, leading society to seek mitigation options for outputs of carbon dioxide and methane. To the question, 'Does  $CO_2$  from combusting biomass residues really matter?', the answer is 'Yes, but in a positive way.' Although combusting biomass in industrial boilers is an increasing source of  $CO_2$  emissions, it will, in fact, actually serve to reduce total long-term  $CO_2$  emissions by serving as a substitute for fossil fuels.

Given 5 scenarios of biomass residue disposal and use, industrial biomass combustion appears to be an efficient and environmentally sound practice when compared to the other uses/disposal methods. Although combustion does complete the cycle of  $CO_2$  emission more quickly than the other methods, the total amount of GHG emitted is considerably less than the other scenarios, with 1 exception. Producing  $CH_4$  from landfilled biomass and using the natural gas as a fuel produces less  $CO_2$  than direct biomass combustion if all of it can be captured. The landfill costs, fugitive gases, and production time, however, could well outweigh the apparent advantages.

Landfilling biomass, without flaring the  $CH_4$ , results in the highest long-term  $CO_2$  equivalent emissions of all of the scenarios considered. Assuming  $CH_4$  is 21 times as radiatively active as  $CO_2$ , 6.3 t of  $CO_2$  equivalent emissions could potentially be released from each tonne of biomass under ideal conditions. Even if 75%

of the carbon in landfilled wood is sequestered long-term, this scenario requires an equivalent amount of coal be combusted as a substitute, adding an additional 2.0 t of  $\rm CO_2$  to the atmosphere for a total  $\rm CO_2$  equivalent of 8.3 t.

Carbon sequestration remains one of the major topics of ongoing research and can bear directly upon biofuel choices. Other questions deal with the life cycles of industrial products.

As a renewable fuel resource, biomass residue is increasingly being recognized for its potential value to industry, rather than merely waste to be disposed of. When used as an industrial fuel, biomass is substituted for fossil fuels, thus representing a saving of nonrenewable resources.

When biomass residue is combusted as a substitute for fossil fuels, carbon in coal and petroleum remains sequestered. The short-term sequestration of carbon in plants is already an active part of the carbon cycle, while carbon from fossil fuels does not become an active part of the cycle until it is combusted.

Locally available biomass has real cost advantages over coal as a fuel. There may be hidden costs, however, including the need for different boiler technology to burn only biomass, as well as environmental concerns. Cutting standing timber solely for use as biofuel is a concern because this timber not only represents sequestered carbon, but may also serve as a sink for future atmospheric carbon.

There are also the related issues of culling forests of non-commercial trees for biofuel. Such trees serve as valuable wildlife habitat, making them critical to survival of some forest species. The argument for using biomass residue rather than standing timber as an industrial fuel is certainly stronger.

Empirical inventories of biomass residue as a potential fuel source, particularly involving distance-decay and transportation costs, would be valuable in assessing the realistic limits of biomass as an industrial fuel.

As a result of this study, we conclude that the use of biomass residue as an industrial fuel is a viable mitigation strategy in efforts to reduce GHG emissions.

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